

AMENDMENTS TO THE SPECIFICATION:

Please amend the indicated paragraphs of the specification in accordance with the amendments indicated below.

IN THE TITLE:

Please replace the current title of the application with the following:

**METHOD FOR MANUFACTURING A SCREEN PLATE FOR PRINTING
A MOIRE-FREE IMAGE**

IN THE SPECIFICATION:

Page 3, line 25, replace line as follows:

Figs. 1 - [[6]] 36. In the Referring to Figs. 1 - 6 and 10, according to a first embodiment of a method for manufacturing a screen plate according to the present invention, the method for manufacturing the screen plate printed as a net positive by

Page 3, line 26, replace line as follows:

~~the same a conventional method as usual after the manuscript an image to be printed is suitably processed suitably by using a scanner X and changed to~~

Page 3, line 27 (last line on page), replace line as follows:

~~the digital image data which can proceed by using the scanners X be processed for plate-making, by a computer~~

Page 4, line 1, replace line as follows:

or the like ~~and~~ is produced as a separation net negative (net negative) ~~and which is proceeded~~

Page 4, line 2, replace line as follows:

~~to reverse the net negative reversed to a net positive image when adhesively applied to the object being printed[[, the]] Reference numeral 1 shows a step for preventing [[a]]~~

Page 4, line 3, replace line as follows:

moire. In a first phenomenon part aspect of the invention, as shown in a graph having [[a]] X and Y axes axes for example,

Page 4, line 4, replace line as follows:

as shown in Fig. 2, a screen dot angle of for cyan 2 is set at 79 to 81 degrees, preferably 80

Page 4, line 5, replace line as follows:

degree degrees; the screen dot angle of for black 3 is set at 51 to 53 degrees, preferably 52 degree degrees; a

Page 4, line 6, replace line as follows:

screen dot angle of for magenta 4 is set at 21 to 23 degrees, preferably 22 degree degrees; and a

Page 4, line 7, replace line as follows:

screen dot angle of for yellow is set at 6 to 8 degrees, preferably 7 degree degrees.

Then spots 6 that

Page 4, line 9, replace line as follows:

In addition, each screen dot angle in the first phenomenon part aspect of the invention which is set up in the

Page 4, line 14, replace line as follows:

Moreover, the screen dot angle that prevents the moire generating generation of the spots etc.

Page 4, line 15, replace line as follows:

may be, for example, set up at approximately 6 to 8 degrees of for cyan 2; approximately

Page 4, line 16, replace line as follows:

66 to 68 degrees of for black 3; approximately 126 to 128 degrees of for magenta 4; and

Page 4, line 17, replace line as follows:

approximately 170 to 173 degrees ~~of~~ for yellow 5. Also each color's ~~screen~~ dot angle that

Page 4, line 23, replace line as follows:

usual. In this embodiment, the screen 9 is made from ~~the Daeron~~ DACRON®. DACRON® is a registered trademark of E.I. Du Pont de Nemours and Company, Wilmington, Delaware, for its brand of condensation polymer polyester fiber made from ethylene glycol and terephthalic acid. Also the frame 10

Page 6, line 2, replace line as follows:

one is horizontally rotated to the angle at which there is no ~~the~~ moire condition. Then the

Page 6, line 3, replace line as follows:

screen 9 is fixed to the frame 10 in the position (angle) that there is no ~~the~~ moire

Page 11, line 1, replace line as follows:

colors needed for printing of the screen plate at a predetermined angle for each color (e.g., cyan (C), magenta (M), yellow (Y), and black (K)) and matching a

Page 11, line 2, replace line as follows:

screen angle, which is the angle to which the screen itself is rotated, with the dot angle, in order to obtain a no moire condition; and a step for forming the screen plate including a